

# Product Catalog

Rupture Discs | Burst Sensors | Holders  
Custom OEM Assemblies | Speciality Discs  
Explosion Panels | Flameless Vents | Accessories






A **Halma** company

OsecoElfab is part of the Halma Group, a global group of live-saving technology companies. Halma is a FTSE 100 company, and has been named one of Britain's Most Admired Companies. Halma and its 45 companies provide innovative products and services that help solve many of the key problems facing the world today. Halma employs over 7,000 people in more than 20 countries, with major operations in the UK, Mainland Europe, the USA and Asia Pacific. To achieve its purpose of growing a safer, cleaner, healthier future for everyone, every day, Halma operates in three sectors: Safety, Environment, Health. OsecoElfab is part of Halma's Safety Sector.

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Never compromise on safety or performance

OE for Pharma is our sanitary brand. Our unique sanitary pressure relief and explosion protection solutions are designed for environments where protection from contamination is critical. They support process safety in aseptic and hygienic environments, and meet the relevant FDA, USP VI, ASME BPE and 3A Standard requirements. Every sanitary product is CIP/SIP compatible, and is designed to be durable and easy to clean for a safe, compliant and efficient workplace.

Pressure relief and explosion protection solutions that are part of our sanitary brand are marked in this catalogue with the OE for Pharma logo.

# A Global Presence

OsecoElfab is a leading global provider of pressure relief and explosion protection solutions, with a heritage in the USA and UK going back decades. Our purpose is 'Protecting life. Solutions for a safer, cleaner world.' This purpose is deeply embedded in our culture, and we specialize in manufacturing rupture discs, explosion vents and associated burst detection systems to protect people, plant and the environment.

Our services encompass bespoke engineering and design consultations, comprehensive product training, site surveys and a stock consolidation program. Serving a diverse global clientele, our operational excellence is backed by two state-of-the-art manufacturing centers in Broken Arrow, Oklahoma (USA) and North Shields, UK. These are supported by six regional offices and over sixty approved representatives worldwide.

## Manufacturing Capabilities

### North Shields, UK:

- 2 units
- 30,000 ft<sup>2</sup> manufacturing floorspace
- ASME-certified Flow Lab
- R&D center
- 70 employees

### Broken Arrow, USA:

- 3 units
- 50,000 ft<sup>2</sup> manufacturing floorspace
- ASME-certified Flow Lab
- R&D center
- 120 employees

Find your nearest representative on our website



# Global Excellence

## ► Innovation

OsecoElfab has been a key player in pressure management for over 50 years. We lead the industry with our innovative products that are simple to use and highly reliable. Every solution is designed to maximize safety, reduce downtime and improve process and equipment performance. In our Innovation Hub, our dedicated Innovation Engineers spend their days looking for ways to improve existing products and create new ones. We're not afraid to embrace ideas that others may not pursue.

## ► Customer Focus

We stand out as a customer-focused group. From tailored solutions and dedicated support to pressure management expertise, you can depend on us whenever you need us, wherever you are. Our emergency telephone hotline (US-based customers), sureships/express deliveries and priority manufacturing service support you to confidently keep your operations running smoothly and safely 24 hours a day, 7 days a week, 365 days a year. Beyond that, our team is always ready to help keep your team and equipment performing at their best through expert site surveys, stock rationalisation recommendations and pressure management training.

## Quality Certificates and Approvals

- ASME (UD)
- PED (CE)
- CRN
- ATEX
- TÜV
- ISO 9001, 45001 and 14001
- Intertek
- ECEX Certificate of Conformity
- Safety Integrity Level (SIL)
- EAC CU TR 10, 12 and 32
- People's Republic of China Safety Quality Licence

## Our Products and Services are Helping...



# Welded Cartridges

- Eliminate leak paths
- Reduce fugitive emissions
- Longer product life
- Easy installation

# Reverse Acting Discs

- Tightest tolerances on the market
- High-performance
- High-cycling
- Non-fragmenting designs

RUPTURE DISCS

SENSORS

HOLDERS

EXPLOSION PANELS

FLAMELESS VENTS

ACCESSORIES

RUPTURE DISCS

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## OE Safety Cartridge

Our one-piece, leak-tight rupture disc cartridge installs in minutes and can help reduce fugitive emissions by eliminating leak paths. Use the OE Safety Cartridge with our OPR+/OPK+, PCR or FAS discs.



Manufactured in the USA  
[View Datasheets](#)

Typical sizes	1" - 10"	25 - 250mm
Typical burst pressures	10 - 2,000 psig	0.69 - 137.9 barg
Max. operating ratio	95% of marked burst pressure	
Max. performance tolerance	+/-5%	

K <sub>R</sub> Values	
<b>FAS</b>	K <sub>RG</sub> 0.223 K <sub>RL</sub> 0.19
<b>OPR+</b>	K <sub>RGL</sub> 0.78
<b>OPK+</b>	K <sub>RGL</sub> 1.5
<b>PCR</b>	K <sub>RGL</sub> 2.17

## HPSR - High Pressure Scored Reverse

A compression-loaded welded assembly designed for high-pressure gas and liquid applications of 2,500 psig and above.



Manufactured in the USA  
[View Datasheet](#)

Typical sizes	1" - 8"	25 - 200mm
Typical burst pressures	2,500 - 6,000 psig	172.3 - 413.7 barg
Max. operating ratio	95% of marked burst pressure	
Max. performance tolerance	+/-5%	

K <sub>R</sub> Values	
K <sub>RG</sub>	1.45
K <sub>RL</sub>	13.5

## Pure-Gard

The future of sanitary pressure relief: A welded innovation designed for maximum cleanability, efficiency and longevity. Comes with a 3-year warranty as standard.



Manufactured in the UK  
[View Datasheet](#)

Typical sizes	1" - 4"	25 - 100mm
Typical burst pressures	5 - 145 psig	0.34 - 10 barg
Max. operating ratio	95% of minimum burst pressure	
Max. performance tolerance	+/- 0.07 barg ≤ 0.97 barg +/- 0.14 barg > 0.97 - ≤ 4.48 barg	

K <sub>R</sub> Value	
K <sub>RGL</sub>	0.85

## Oseco Safety Plug

Use the Oseco Safety Plug to protect the well casing integrity, reduce downtime and provide a safe work environment.



Manufactured in the USA  
[View Datasheet](#)

Typical sizes	2" and 3"	50mm and 80mm
Typical operating range	6,000-15,500 psig	413 - 1,068 barg
Flow rate	Up to 88 barrels/min (3,696 US gallons/min)	
Cycle capability	Tested to 3,500,000 cycles	

Fluid	
Liquid	

## Top Hat Assembly

The Top Hat Assembly is designed for use in viscous service. The welded design eliminates leakage, is non-torque sensitive and eliminates product pockets and product build-up. It is typically installed with FAS rupture discs, but is available with most discs and sizes.



Manufactured in the USA  
[View Case Study](#)

Typical sizes	1" - 6"	25 - 150mm
Typical burst pressures	Follow specifications of rupture disc	
Max. operating ratio	Follows specifications of rupture disc	
Max. performance tolerance	Follows specifications of rupture disc	

Fluid	
Gas/Liquid	

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Manufactured in the USA  
[View Datasheet](#)

## LoKr - Technically advanced low K<sub>R</sub> rupture disc

Maximise system performance, particularly at high pressures, with this technically advanced reverse buckling disc offering the lowest K<sub>R</sub> and the highest accuracy in the industry.

Typical sizes	1" - 12"	25 - 300mm
Typical burst pressures	10 - 2,500 psig	0.69 - 172.3 barg
Max. operating ratio	95% of marked burst pressure	
Max. performance tolerance	+/-5%	
Holder	LKR	

K <sub>R</sub> Value	
K <sub>RGL</sub>	0.22



Manufactured in the USA  
[View Datasheet](#)

## PRO+KRGL - Precision Reverse Operating

The PRO+KRGL is a high-performance, high-cycling rupture disc. The fully opening, perimeter-scored design maximizes system performance in elevated temperatures up to 900°F.

Typical sizes	1" - 10"	25 - 250mm
Typical burst pressures	4 - 775 psig	0.3 - 53.4 barg
Max. operating ratio	95% of marked burst pressure	
Max. performance tolerance	+/-5%	
Holder	Insert (PRDI) / Bolted (PRDH)	

K <sub>R</sub> Values	
<b>PRO+ KRGL</b>	K <sub>RGL</sub> 0.69
<b>PRO+</b>	K <sub>RG</sub> 0.29

## OPR+/OPK+

The versatile design of the high-performance OPR+/OPK+ rupture disc allows for potential stock reduction of up to 65%. This disc is available with the Flo-Tel burst sensor (OPFTR / OPFTK).



Manufactured in the USA  
[View Datasheet](#)

Typical sizes	1" - 12"	25 - 300mm
Typical burst pressures	5 - 1,160 psig	0.35 - 79.9 barg
Max. operating ratio	95% of marked burst pressure	
Max. performance tolerance	+/-5%	
Holder	OPR/OPK	

K <sub>R</sub> Value	
<b>OPR+</b>	K <sub>RGL</sub> 0.78
<b>OPK+</b>	K <sub>RGL</sub> 1.5
<b>OPFTR</b>	K <sub>RGL</sub> 1.7
<b>OPFTK</b>	K <sub>RGL</sub> 2.77

## Opti-Gard

The versatile design of the high-performance Opti-Gard rupture disc allows for potential stock reduction of up to 65%.



Manufactured in the UK  
[View Datasheet](#)

Typical sizes	1" - 24"	25 - 600mm
Typical burst pressures	5 - 1,015 psig	0.35 - 70 barg
Max. operating ratio	95% of minimum burst pressure	
Max. performance tolerance	+/-3%	
Holder	Reverse Disc Holder	

K <sub>R</sub> Value	
K <sub>RGL</sub>	1.74

## Opti-Gard (High-Strength Magnet)

High-performance, reverse acting Opti-Gard disc with a high-strength magnet for use in 22cr and 25cr duplex holders.



Manufactured in the UK  
[View Datasheet](#)

Typical sizes	2" - 24"	50 - 600mm
Typical burst pressures	13 - 870 psig	0.9 - 60 barg
Max. operating ratio	95% of minimum burst pressure	
Max. performance tolerance	+/-3%	
Holder	Reverse Disc Holder	

Fluid	
Gas/Liquid	

# Reverse Acting Discs

# Reverse Acting Discs

RUPTURE DISCS

SENSORS

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## Opti-Gard SoLo

This versatile, single disc solution features an innovative, patented geometry that offers precise bursting for a wide range of low pressure applications.

Typical sizes	1" - 6"	25 - 150mm	K <sub>R</sub> Value  K <sub>RGL</sub> 0.8
Typical burst pressures	2 - 60 psig	0.14 - 4.14 barg	
Max. operating ratio	95% of minimum burst pressure		
Max. performance tolerance	+/- 0.07 barg		
Holder	Reverse Disc Holder		

Manufactured in the UK  
View Datasheet



## Milli-Gard

Composite reverse acting disc for ultra-low pressure gas or vapour applications. Milli-Gard can also act as a single disc solution for either positive pressure or vacuum protection.

Typical sizes	2" - 12"	50 - 300mm	K <sub>R</sub> Value  K <sub>RGL</sub> 0.8
Typical burst pressures	0.044 - 7.25 psig	3 - 500 mbarg	
Max. operating ratio	60% of minimum burst pressure		
Max. performance tolerance	+/- 25%		
Holder	Reverse Disc Holder		

Manufactured in the UK  
View Datasheet



## PLR - Precision Low Pressure Reverse

The PLR is an all-metal reverse buckling rupture disc with an armoured design for superior performance at very low pressures.

Typical sizes	1" - 12"	25 - 300mm	Fluid  Gas/Liquid
Typical burst pressures	2 - 132 psig	0.14 - 9.10 barg	
Max. operating ratio	90% of marked burst pressure		
Max. performance tolerance	+/- 10%		
Holder	Insert (PRDI)		

Manufactured in the USA  
View Datasheet



## PSR - Precision Scored Reverse

Reverse buckling and with a non-fragmenting design, the PSR is an excellent choice for isolating safety relief valves and for applications requiring a high operating to set pressure ratio.

Typical sizes	1" - 8"	25 - 200mm	K <sub>R</sub> Value  K <sub>RGL</sub> 2.13
Typical burst pressures	15 - 125 psig	1.03 - 8.6 barg	
Max. operating ratio	90% of marked burst pressure		
Max. performance tolerance	+/- 5%		
Holder	Insert (PRDI)		

Manufactured in the USA  
View Datasheet



## PCR - Precision Cut Reverse

The PCR is designed for high-cycling or high-vacuum gas and vapour applications such as Gas-Insulated Switchgear equipment.

Typical sizes	1" - 12"	25 - 300mm	K <sub>R</sub> Value  K <sub>RGL</sub> 2.17
Typical burst pressures	30 - 1,250 psig	2.07 - 86.2 barg	
Max. operating ratio	90% of marked burst pressure		
Max. performance tolerance	+/- 5%		
Holder	Insert (PRDI)		

Manufactured in the USA  
View Datasheet

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## PRO-S

A technically advanced rupture disc for use in bioprocessing equipment. Precision scoring on the vent side leaves a smooth process side that is finished to 8-12 Ra micro-inches.

Typical sizes	1" - 4"	25 - 100mm	K <sub>R</sub> Value  K <sub>RGL</sub> 5.07
Typical burst pressures	16 - 150 psig	1.1 - 10.3 barg	
Max. operating ratio	90% of marked burst pressure		
Max. performance tolerance	+/-5%		

Manufactured in the USA  
View Datasheet



## Opti-Gard Ferrule

A technically advanced solution for aseptic and hygienic applications. The disc features a smooth, uninterrupted surface finish that meets FDA requirements.

Typical sizes	1" - 4"	25 - 100mm	K <sub>R</sub> Value  K <sub>RGL</sub> 1.74
Typical burst pressures	13 - 300 psig	0.9 - 20.7 barg	
Max. operating ratio	95% of minimum burst pressure		
Max. performance tolerance	+/-3%		

Manufactured in the UK  
View Datasheet



## Opti-Gard Ferrule SoLo

Innovative solution offering a high operating ratio and tight performance tolerances for accurate, reliable low-pressure protection in aseptic and hygienic applications.

Typical sizes	1" - 4"	25 - 100mm	K <sub>R</sub> Value  K <sub>RGL</sub> 0.85
Typical burst pressures	5 - 75 psig	0.35 - 5.2 barg	
Max. operating ratio	95% of minimum burst pressure		
Max. performance tolerance	+/-3%		

Manufactured in the UK  
View Datasheet



## Bio-Gard

A peripherally scored, reverse-acting rupture disc offering full-bore relief for low-pressure protection in aseptic and hygienic plants.

Typical sizes	1" - 2"	25 - 50mm	Fluid  Gas/Liquid
Typical burst pressures	29 - 145 psig	2 - 10 barg	
Max. operating ratio	90% of minimum burst pressure		
Max. performance tolerance	+/-10%		

Manufactured in the UK  
View Datasheet

# Forward Acting Discs

- Low to high pressures
- Lowest  $K_R$  value on the market
- Wide range of sizes
- Metal and composite designs

# Forward Acting Discs

## FAS - Forward Acting Scored



The FAS features the lowest  $K_R$  in the industry for a forward acting disc. Available in the Oseco Safety Cartridge™.

Typical sizes		1" - 24"	25 - 600mm	$K_R$ Values
Typical burst pressures	40 - 5,000 psig	2.8 - 344.7 barg		$K_{RG}$ 0.223
Max. operating ratio	90% of marked burst pressure			$K_{RL}$ 0.19
Max. performance tolerance	+/- 5%			
Holder	Insert (FRDI) / Bolted (FRDH)			

Manufactured in the USA  
[View Datasheet](#)

## Safe-Gard



Technically advanced rupture disc with cross-scoring for increased safety at very high pressures.

Typical sizes		1/2" - 20"	15 - 500mm	$K_R$ Value
Typical burst pressures	51 - 2,683 psig	3.1 - 185 barg		$K_{RG}$ 0.68
Max. operating ratio	90% of minimum burst pressure			
Max. performance tolerance	+/- 5%			
Holder	Forward Disc Holder			

Manufactured in the UK  
[View Datasheet](#)

## FAS (for Switchgear)



This high-performance forward acting disc is annealed and designed to meet the requirements of the GIS/AIS industry for leak-tightness, corrosion resistance and longevity.

Typical sizes		2" - 10"	50 - 250mm	$K_R$ Values
Typical burst pressures	30 - 300 psig	2.1 - 20.7 barg		$K_{RG}$ 0.223
Max. operating ratio	90% of marked burst pressure			$K_{RL}$ 0.19
Max. performance tolerance	+/- 5%			
Holder	Insert (FRDI)			

Manufactured in the USA  
[View Datasheet](#)

## (F)STD - Standard Forward Acting Rupture Disc



The OsecoElfab Standard is a forward acting rupture disc commonly used in high-pressure, small-diameter applications.

Typical sizes		1/4" - 24"	6 - 600mm	$K_R$ Values
Typical burst pressures	3 - 3,000 psig	0.2 - 2,068 barg		STD $K_{RGL}$ 0.88
Max. operating ratio	70% of marked burst pressure			STDV $K_{RL}$ 1.98
Max. performance tolerance	+/- 5%			
Holder	Insert (FRDI/RDI) / Bolted (FRDH)			

Manufactured in the USA  
[View Datasheet](#)

## CDD - Conventional Domed Disc



A versatile, forward acting, all-metal disc offering an economic solution for many chemical processing applications.

Typical sizes		1/8" - 32"	3 - 800mm	$K_R$ Value
Typical burst pressures	7 - 20,300 psig	0.5 - 1,400 barg		$K_{RG}$ 1.4
Max. operating ratio	85% of minimum burst pressure			
Max. performance tolerance	+/- 5%			
Holder	Forward Disc Holder			

Manufactured in the UK  
[View Datasheet](#)

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## (F)CO/(F)COV-T - Flat Seat Composite Disc



Multi-layered forward acting rupture disc with an excellent pressure performance range in uncommon sizes.

Typical sizes		11/16" - 42"	18 - 1,050mm	$K_R$ Values
Typical burst pressures	3 - 1,000 psig	0.2 - 68.9 barg		(F)CO $K_{RGL}$ 0.5
Max. operating ratio	80% of marked burst pressure			(F)COV $K_{RGL}$ 2.37
Max. performance tolerance	+/- 5%			
Holder	Insert (FRDI/RDI) / Bolted (FRDH)			

Manufactured in the USA  
[View Datasheet](#)

## DCD - Domed Composite Bursting Disc



A versatile, forward acting disc with a tri-membrane construction for improved protection and reliability at low to medium pressures.

Typical sizes		1" - 32"	25 - 800mm	$K_R$ Value
Typical burst pressures	5 - 290 psig	0.3 - 20 barg		$K_{RGL}$ 3.94
Max. operating ratio	85% of minimum burst pressure			
Max. performance tolerance	+/- 5%			
Holder	Forward Disc Holder			

Manufactured in the UK  
[View Datasheet](#)

# Forward Acting Discs (Transportation)

# Flat and Bi-Directional Discs

- Flat and domed designs
- Positive pressure and vacuum
- Very low pressures

RUPTURE DISCS

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## ICD - Intermodal Container Disc



The ICD offers overpressure protection for intermodal tanks, intermodal containers, and other vessels used to transport dangerous goods.

Typical sizes	1.25" - 10"	32 - 250mm	<b>K<sub>R</sub> Values</b>
Typical burst pressures	50 - 2,356 psig	3.45 - 162.5 barg	USA: K <sub>RG</sub> 0.223
Max. operating ratio	90% of minimum burst pressure (UK) 90% of marked burst pressure (USA)		USA: K <sub>RL</sub> 0.19
Max. performance tolerance	+/- 5% (UK)		UK: K <sub>RGL</sub> 0.68

Manufactured in the USA and UK  
View Datasheets

## Tank-Safe



Reliable corrosion-resistant protection for rail cars and intermodal containers. The unique design meets international requirements for the transportation of dangerous goods.

Typical sizes	2", 2.5", 3"	50, 65, 80mm	<b>Fluid</b>
Typical burst pressures	54.4 - 63.8 psig	3.75 - 4.4 barg	Gas/Liquid
Max. operating ratio	Domed: 85% of min. burst pressure Flat: 40% of min. burst pressure		
Max. performance tolerance	+/- 5%		

Manufactured in the UK  
View Datasheet

## CRC - Composite Railcar Disc



The CRC is a composite railcar disc designed to withstand vacuum during unloading and transit. The disc is designed to fit standard threaded or bolted railroad tank car safety vents.

Typical sizes	3.125" O.D.	80mm	<b>Fluid</b>
Typical burst pressures	165 psig	11.3 barg	Gas/Liquid
Max. operating ratio	80% of marked burst pressure		

Manufactured in the USA  
View Datasheet

## SRC - Scored Railcar Disc



The scored technology in the SRC allows for a solid metal disc that eliminates the need for PTFE seals. The SRC is designed to fit standard threaded or bolted railroad tank car safety vents.

Typical size	3.15" O.D.	80mm	<b>Fluid</b>
Typical burst pressure	165 psig	11.3 barg	Gas/Liquid
Max. operating ratio	80% of marked burst pressure		

Manufactured in the USA  
View Datasheet

## HP-RC



The HP-RC railcar disc is manufactured using durable Ryton® plastic to resist corrosion and failure caused by coupling.

Typical sizes	3"	76 mm	<b>Fluid</b>
Typical burst pressures	165 psig	11.3 barg	Gas/Liquid

Manufactured in the USA  
View Datasheet

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## Flat Composite Disc

An economic solution offering enhanced protection, reliability and leak tightness for very low pressure applications.

Typical sizes	1" - 32"	25 - 800mm	<b>K<sub>R</sub> Value</b>
Typical burst pressures	1 - 50 psig	0.07 - 3.5 barg	K <sub>RGL</sub> 3.94
Max. operating ratio	40% of minimum burst pressure		
Max. performance tolerance	+/-5%		
Holder	Forward Disc Holder		

Manufactured in the UK  
View Datasheet

## Two-Way Flat Composite

A single installation for positive and negative pressure protection, particularly suited for low pressure applications.

Typical sizes	1" - 12"	25 - 300mm	<b>Fluid</b>
Typical burst pressures	1 - 30 psig	0.07 - 2.07 barg	Gas/Liquid
Max. operating ratio	40% of minimum burst pressure		
Max. performance tolerance	+/-10%		
Holder	Forward Disc Holder		

Manufactured in the UK  
View Datasheet

## FLCO



Easy to install, non-torque sensitive, holderless rupture disc. Ideal for isolating relief valve outlets from a shared header. Teflon liners are available for both sides if corrosive media are present.

Typical sizes	2" - 36"	50 - 900mm	<b>Fluid</b>
Typical burst pressures	1 - 100 psig	0.7 - 6.9 barg	Gas/Liquid
Max. operating ratio	50% of marked burst pressure		
Max. performance tolerance	From +/- 1/4 psig to +/- 4 psig depending on disc size		

Manufactured in the USA  
View Datasheet

## FLCOS



This is the FLCO disc with an integrated sensor added to create the most rugged and dependable disc+sensor combination on the market.

Typical size	Fits standard 150# ANSI RF flanges	<b>Fluid</b>
Max. operating ratio	50% of marked burst pressure	Gas/Liquid
Max. performance tolerance	+/-5% 40 psig and above +/-2 psig 3 psig up to 40 psig +2, -0 psig below 3 psig	

Manufactured in the USA  
View Datasheet

## Two-Way Tank-Safe



A single disc for positive and negative pressure protection where a holder is not desired or needed.

Typical sizes	1" - 12"	25 - 300mm	<b>Fluid</b>
Typical burst pressures	1 - 30 psig	0.07 - 2.07 barg	Gas/Liquid
Max. operating ratio	40% of minimum burst pressure		
Max. performance tolerance	+/- 5%		

Manufactured in the UK  
View Datasheet



# Flat and Bi-Directional Discs

# Graphite Discs

- An economic solution for corrosive processes where fragmentation is not an issue

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## GR - Graphite Replacement

A corrosion-resistant, non-torque sensitive and non-fragmenting rupture disc. Available with a spacer block to replace graphite discs for processes using highly aggressive chemicals where fragmentation is an issue.

Typical sizes	1" - 10"	25 - 250mm	<b>K<sub>R</sub> Value</b>  K <sub>RGL</sub> 1.22
Typical burst pressures	2.5 - 150 psig	0.2 - 10.3 barg	
Max. operating ratio	60% of marked burst pressure		
Max. performance tolerance	+/- 5%		

Manufactured in the USA [View Datasheet](#)



## Vapro/PosiPro

The bi-directional VAPRO/POSIPRO discs are excellent for low-pressure applications requiring both positive and vacuum protection.

Typical sizes	3" - 10"	75 - 250mm	<b>Fluid</b>  Gas
Typical burst pressures	6" - 30" W.C.		
Max. operating ratio	90% of marked burst pressure		
Max. performance tolerance	+/- 5%		
Holder	POSI/VRDI		

Manufactured in the USA [View Datasheet](#)



## Posi-Gard/Vac-Gard

The bi-directional Posi-Gard/Vac-Gard discs are excellent for low-pressure applications requiring both positive and vacuum pressure protection.

Typical sizes	2" - 12"	50 - 300mm	<b>Fluid</b>  Gas
Typical burst pressures	0.07 - 7.25 psig	5 - 500 mbarg	
Max. operating ratio	60% of minimum burst pressure		
Max. performance tolerance	+/- 25%		
Holder	Reverse Disc Holder		

Manufactured in the UK [View Datasheet](#)



## Milli-Gard

Composite reverse acting disc for ultra-low pressure gas or vapour applications. Milli-Gard can also act as a single disc solution for either positive pressure or vacuum protection.

Typical sizes	2" - 12"	50 - 300mm	<b>K<sub>R</sub> Value</b>  K <sub>RGL</sub> 0.8
Typical burst pressures	0.044 - 7.25 psig	3 - 500 mbarg	
Max. operating ratio	60% of minimum burst pressure		
Max. performance tolerance	+/- 25%		
Holder	Reverse Disc Holder		

Manufactured in the UK [View Datasheet](#)



## GTM - GraphiTech Monoblock

The resin-impregnated graphite is ideal for use in highly corrosive processes. We can add vacuum support (GTMV), or invert the disc and add a liner for additional corrosion protection (GTI).

Typical sizes	1" - 24"	25 - 600mm	<b>K<sub>R</sub> Values</b>  GTM K <sub>RGL</sub> 0.6 GTMV K <sub>RGL</sub> 6.44 GTI K <sub>RGL</sub> 0.5
Typical burst pressures	0.5 - 400 psig	0.03 - 27.58 barg	
Max. operating ratio	90% of marked burst pressure		
Max. performance tolerance	+/- 5%		

Manufactured in the USA [View Datasheet](#)



## G3 - Graphite Monobloc

Our Graphite Monobloc bursting discs offer excellent corrosion resistance combined with low pressure capabilities. Unique and specialist designs include low-profile discs for MRI scanners and fully lined graphite blocks for switchgear units.

Typical sizes	1" - 12"	25 - 300mm	<b>Fluid</b>  Gas/Liquid
Typical burst pressures	Customizable. Contact OE for details.		
Max. operating ratio	85% of minimum burst pressure		
Max. performance tolerance	+/- 10%		

Manufactured in the UK [View Datasheet](#)



## Universal Arma-Gard

A corrosion-resistant, non-torque sensitive, holderless rupture disc for processes using highly aggressive chemicals, and where fragmentation is not an issue.

Typical sizes	1" - 12"	25 - 300mm	<b>K<sub>R</sub> Value</b>  K <sub>RGL</sub> 0.69
Typical burst pressures	1 - 798 psig	0.07 - 55 barg	
Max. operating ratio	85% of minimum burst pressure		
Max. performance tolerance	+/- 10%		

Manufactured in the UK [View Datasheet](#)



## Two-Way Arma-Gard

A single graphite disc that protects against both positive and negative pressures.

Typical sizes	1" - 12"	25 - 300mm	<b>K<sub>R</sub> Value</b>  K <sub>RGL</sub> 0.69
Typical burst pressures	1 - 507 psig	0.07 - 35 barg	
Max. operating ratio	85% of minimum burst pressure		
Max. performance tolerance	+/- 10%		

Manufactured in the UK [View Datasheet](#)



## G2D

The Graphite G2 disc is a tension-loaded forward acting rupture disc. It is corrosion resistant and can withstand operating temperatures up to 180°C.

Typical sizes	1" - 12"	25 - 300mm	<b>Fluid</b>  Gas/Liquid
Typical burst pressures	1 - 290 psig	0.07 - 20 barg	
Max. operating ratio	85% of minimum burst pressure		
Max. performance tolerance	+/- 10%		

Manufactured in the UK [View Datasheet](#)

The values and data shown here are for a guide only. Specifications outside of these values may be possible. Please contact your OE representative for more information.

# Custom OEM Assemblies

- High-integrity components
- For OEM equipment
- Fully customizable

RUPTURE DISCS

SENSORS

HOLDERS

EXPLOSION PANELS

FLAMELESS VENTS

ACCESSORIES



Manufactured in the UK  
[View Datasheet](#)

## Capped and Crimped Brass Assemblies (OE2)

Cost-effective, high-volume, capped rupture disc plugs. The maintenance-free, threaded design enables quick and easy installation. These plugs are often used in fire suppression units and emergency flotation devices.

Typical disc sizes	6, 8, 10, 11mm	
Standard thread sizes	M12, M14, M16, M18	
Typical burst pressures	363 - 2,900 psig	25 - 200 barg
Disc type	Flat and domed forward discs available	



Manufactured in the UK  
[View Datasheet](#)

## Screwed and Bonded Brass Assemblies (O4A)

The rupture disc is housed in a tamper-proof body for quick, easy installation. The robust design is ideal for safety critical applications such as MRI scanners, medical equipment, industrial gas handling and cryogenic applications.

Typical disc sizes	15, 19, 25, 40mm	
Standard thread sizes	1/8", 1/4", 3/8", 1/2", 3/4", 1"	
Standard thread types	NPT, BSPT, BSPP	
Typical burst pressures	14.5 - 1,015 psig	1 - 70 barg
Disc type	Forward and reverse discs available	



Manufactured in the USA  
[View Datasheet](#)

## OTU / PRD Brass Assemblies

Our One-Time Use Pressure Relief Device provides simple, cost-effective overpressure protection for OEM applications using compressed air, gas or high-pressure water systems, particularly clean agent fire suppression systems, and tank and bottle protection.

Typical sizes	11/16" - 1.5"	
Typical burst pressures	100 - 30,000 psig	6.8 - 2,068 barg
Max. operating ratio	90% of marked burst pressure	
Max. performance tolerance	+/- 5%	

## Welded Steel Assemblies

A compression-loaded welded assembly designed for high-pressure gas and liquid applications of 2,500 psig and above. Available with most OE rupture discs.



Manufactured in the USA and UK



Typical disc sizes	0.1" - 1.5"	3 - 40mm
Overall assembly heights	1.8" - 2.2"	46 - 56mm
Typical burst pressures	14.5 - 15,000 psig	1 - 1,034 barg
Disc type	Forward and reverse discs available	

## WDA - Welded Disc Assembly

This welded disc assembly is a one-piece design, and can take the place of traditional union holders in separator and dehydrator applications. Standard discs are the FAS or (F)STD, with others available on request.



Manufactured in the USA

Typical sizes	11/16" - 1.5"	
Typical burst pressures	100 - 30,000 psig	6.8 - 2,068 barg
Max. operating ratio	90% of marked burst pressure	
Max. performance tolerance	+/- 5%	

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# Custom OEM Assemblies



Manufactured in the USA



## SDA - Soldered Disc Assembly

OsecoElfab's soldered disc assemblies (SDA) are designed to protect machines and equipment from over pressurization. Standard disc is the (F)STD.

Typical sizes	3/16", 5/16", 1/2"	
Typical burst pressures	5,000 - 15,000 psig	344 - 1,034 barg
Max. operating ratio	70% of marked burst pressure	
Max. performance tolerance	+/- 5%	



Manufactured in the USA and UK  
[View Datasheets](#)



## Extruder Burst Plugs

High-performance, leak-tight rupture disc plugs to protect plastic extrusion processes from over pressurization.

	As manufactured in the US	As manufactured in the UK
Typical sizes	3/16"	5mm
Typical burst pressures	5,000 to 15,000 psig	103-1,034 barg
Max. operating ratio	70% of marked burst pressure	85% of minimum burst pressure
Max. performance tolerance	+/-5%	+/-5%

RUPTURE DISCS

SENSORS

HOLDERS

EXPLOSION PANELS

FLAMELESS VENTS

ACCESSORIES

# Specialty Discs

- Pressure activation and protection
- For power and energy storage
- For renewables and hydrogen
- For lithium-ion batteries



Manufactured in the UK  
[View Datasheet](#)

## Lithium-ion Battery Protection (Flat Composite)

The ultra-low profile flat composite disc offers versatile, fast, accurate and reliable pressure relief for lithium-ion battery packs and enclosures.

Typical sizes	1" - 32"	25 - 800mm	K <sub>R</sub> Value  K <sub>RGL</sub> 3.94
Typical burst pressures	1 - 50 psig	0.07 - 3.5 barg	
Max. operating ratio	40% of minimum burst pressure		
Max. performance tolerance	+/-5%		

## Lithium-ion Battery Protection (PRO-LP)

The domed PRO-LP (Low Pressure) holderless disc offers a robust solution to protect lithium-ion battery enclosures with fast, accurate, reliable pressure relief.

Typical sizes	1" - 4"	25 - 100mm	K <sub>R</sub> Value  K <sub>RGL</sub> 0.29
Typical burst pressures	5 - Custom psig	0.4 - Custom barg	
Max. operating ratio	95% of marked burst pressure		
Max. performance tolerance	+/-5%		

## Dual-Gard (rupture disc)

Battery safety innovation: Dual-Gard integrates a breathing membrane with a metal rupture disc or panel to combine pressure equalization with emergency overpressure relief.

Typical sizes	1" - 4"	25 - 100mm	Fluid  Gas
Typical burst pressures	4 - 30 psig	0.27 - 2.1 barg	
Max. operating ratio	95% of marked burst pressure		
Max. performance tolerance	+/- 2 psig	+/- 0.14 barg	

Manufactured in the USA  
[View Datasheet](#)

Manufactured in the USA and UK  
[View Technical Information](#)

# Specialty Discs



Manufactured in the USA and UK  
[View Datasheet](#)

## PAD - Pressure Activation Devices

Our Pressure Activation Devices provide a high-integrity, dependable solution for use in difficult downhole conditions.

Typical disc sizes	0.2", 0.3", 0.4"	5mm, 8mm, 11mm
Typical thread sizes	11/16 - 16, 24 & 32 UNF-2A	
Typical burst pressures	1,000 - 25,000 psig in 500 psig increments	
Max. operating ratio	90% of minimum burst pressure	



Manufactured in the USA and UK

## Tool Activation Discs

OsecoElfab's 1/4" and 1/2" burst plugs are ideal for activation of tools, as a drain plug or when space is limited. They typically use the (F)STD rupture disc.

Typical disc sizes	3/16" and 3/8"
Typical thread sizes	3/4-20 UNEF-2A
Typical burst pressures	Up to 30,000 psig
Max. performance tolerance	+/-5%



Manufactured in the USA and UK

## Gas Insulated Switchgear Discs (OE9)

Long-life, custom designed discs for traditional power grid applications, with innovative designs supporting the transition to net zero energy.

Typical sizes	2" - 10"	50 - 250mm
Typical burst pressures	21 - 362 psig	1.5 - 25 barg
Max. operating ratio	90-95% of minimum burst pressure	
Max. performance tolerance	+/-5%	

# Sensors

- Non-invasive, magnetic
- Membrane, electrical
- ATEX-approved

## Flo-Tel 2

Eliminate re-wiring costs with Flo-Tel, a non-invasive, practical and reusable solution for detecting when a rupture disc has functioned.

Temperature range	-148°F to 572°F	-100°C to 300°C
Cable lengths available	2m, 5m, 10m	
IP rating	66	
ATEX	II 1G Ex ia IIC Ga	II 1D Ex ia IIC Da

Values for intrinsically safe connection	
Ui = 28v	li = 84mA
Pi = 0.55W	Li = 4.1µH
Ci = 3.64nF	



Manufactured in the UK  
[View Datasheet](#)



## Flo-Tel XD

The Flo-Tel XD consists of our non-invasive, reusable Flo-Tel burst detection system plus a certified junction box.

Temperature range	-40°F to 572°F	-40°C to 300°C
Cable lengths available	Compatible with most industry-standard cables	
IP rating	66, 67	
ATEX	II 2 G Ex d IIC II 1 D Ex ta IIC	II 1 G Ex ia IIC II 1 G Ex ia IIC

Junction box specifications	
Weidmuller 2.5mm <sup>2</sup> AKZ terminals + 1 spare	2 earthing clamps
3x M20 tappings	2x M20 EXd stopping-plugs



Manufactured in the UK  
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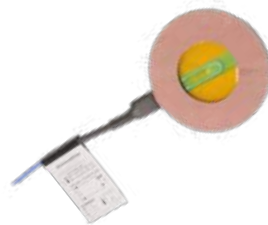


## Burst-Tel

Simple, intrinsically safe and instant burst detection, suitable for use in the most hazardous areas. Burst-Tel is ATEX approved.

Typical sizes	1" - 20"	25 - 500mm
Minimum pressures required	1 - 10 psig	0.07 - 0.7 barg
Temperature range	-4°F to 347°F	-20°C to 175°C
Cable lengths available	2m	
ATEX	II 1GD, EEx ia IIB	

Values for intrinsically safe connection	
Ui = 25V	li = 125mA
Pi = 0.78W	Li = 2.2µH
Ci = 2nF	



Manufactured in the UK  
[View Datasheet](#)



## AMS

Robust burst detection for highly corrosive and high-temperature environments.

Typical sizes	1" - 24"	
Cable	6ft, 24 AWG, 2 Conductor, Fluoropolymer insulation, Shielded	
Max. voltage and current	Voltage: 24V AC/DC	Current: 150 mA
Max. pre-burst resistance	20 Ohms	



Manufactured in the USA  
[View Datasheet](#)

## SVT

Install this ultra thin membrane sensor on top of existing rupture disc assemblies for instant notification of disc burst.

Typical sizes	1" - 36"	25 - 900mm
Cable	6ft, 24 AWG, 2 Conductor, Fluoropolymer insulation, Shielded	
Max. voltage and current	Voltage: 24V AC/DC	Current: 100 mA
Max. pre-burst resistance	20 Ohms	



Manufactured in the USA  
[View Datasheet](#)

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# Sensors

## LPSF

Bi-directional burst detection for low-pressure applications using the VAPRO or POSIPRO rupture discs.

Typical sizes	21" - 10"	50 - 250mm
Cable	6ft, 24 AWG, 2 Conductor, Fluoropolymer insulation, Shielded	
Max. voltage and current	Voltage: 24V AC/DC	Current: 100 mA
Max. pre-burst resistance	20 Ohms	



Manufactured in the USA  
[View Datasheet](#)



## OE-Tel

Non-invasive, fail-safe burst detection with the first ATEX approved sensor for threaded rupture disc plugs and assemblies.

Burst pressure range	< 1,450 psig	< 100 barg
Temperature range	-67°F to 194°F	-55°C to 90°C
Cable lengths available	2m	
IP rating	66	
ATEX	II 1GD, Ex ia IIC	II 1GD, Ex ia IIC

Values for intrinsically safe connection	
Ui = 30V dc	li = 300mA
Pi = 550mW	Li = 0
Ci = Negligible	



Manufactured in the UK  
[View Datasheet](#)



## ASF - Alarm Sensor Fitting

Minimize product loss in plastic and paper applications such as extrusion, molding and film manufacturing with accurate burst detection. Typically used with Extruder Burst Plugs.

Cable	16", 24 AWG, 2 Conductor, Fluoropolymer insulation, Shielded	
Max. voltage and current	Voltage: 24V AC/DC	Current: 100 mA
Max. pre-burst resistance	20 Ohms	



Manufactured in the USA  
[View Datasheet](#)

## Vent-Tel (Sanitary)

Eliminate leak paths and remove the risk of contamination with this non-invasive, reusable burst sensor for sanitary applications.

Temperature range	-148°F to 392°F	-100°C to 200°C
Cable lengths available	2m	
Connection	Tri-Clamp/ferrule and NAC/PAD	
ATEX	II 1GD Ex ia IIC	Ex ia IIC

Values for intrinsically safe connection	
Ui = 30v	li = 100mA
Pi = 0.75W	Co = 66nF
Lo = 3mH	Lo=/Ro = 40µH/Ω



Manufactured in the UK  
[View Datasheet](#)



## Bio-Tel

Sanitary membrane burst detector for aseptic and hygienic applications. Designed for use with the Bio-Gard, Opti-Gard Ferrule and Opti-Gard Ferrule SoLo rupture discs.

Typical sizes	1" - 2"	25 - 50mm
Temperature range	-20°C to 175°C (-4°F to 347°F)	
Cable lengths available	2m	
Max. voltage and current	Voltage: 25V	Current: 125 mA
Max. pre-burst resistance	30 Ohms	



Manufactured in the UK  
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# Sensors

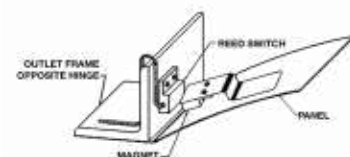


Manufactured in the USA  
[View Datasheet](#)

## OSS

Specialist detector made using hygienic materials for accurate burst detection in sanitary applications. Designed for use with the PRO-S rupture disc.

Typical sizes	1" - 4"	25 - 100mm
Temperature range	-60° F to 300° F	
Cable	18", 2 Conductor, Shielded with open leads	
Max. current	150 mA	
Max. pre-burst resistance	50 Ohms	



Manufactured in the USA

## SVT-03

The SVT-03 alarm sensor is designed to detect the opening of an explosion vent. It features a magnetic reed switch and is intrinsically safe when used with an I.S. barrier.

Cable lengths available	12"	30cm
Max. sensing range	0.8"	20.32mm
Supply current	1.2A (1,200 mA)	
Compliance	RoHS compliant	

## Vent-Tel (Panels)



Manufactured in the UK  
[View Datasheet](#)



Non-invasive, ATEX approved, reusable burst detection for explosion vents and panels.

Temperature range	-148°F to 392°F	-100°C to 200°C
Cable lengths available	2m	
Connection	Screw connection to panel	
ATEX	II 1GD Ex ia IIC	Ex ia IIIC

Values for intrinsically safe connection  
 Ui = 30v  
 Ii = 100mA  
 Pi = 0.75W  
 Co = 66nF  
 Lo = 3mH  
 Lo=Ro = 40μH/Ω



Manufactured from the UK  
[View Datasheet](#)



## XPLO-TEL

ATEX certified, inductive, re-usable burst detection designed for installation with our Xplo-Gard flameless vents.

Max. temperature	+284°F	+140°C
Cable lengths available	2m, 10m	
IP rating	65, 67	
ATEX	Installing the breakable sensor in an ATEX zone requires supplying it with an ATEX certified intrinsic safety barrier.	

# HOLDERS

- Use the correct holder for each disc to ensure safe, correct disc function
- Various seating arrangements
- Liners available



Manufactured in the UK  
[View Datasheet](#)



## Reverse Disc Holder

Designed and manufactured to ensure the correct and safe performance of the reverse acting bursting discs manufactured in North Shields, when fitted between flanges. A pre-torqued option is available on request.

Typical sizes	1" - 24"	25 - 600mm
Discs	Opti-Gard, Opti-Gard SoLo, Milli-Gard, Posi-Gard/Vac-Gard	



Manufactured in the UK  
[View Datasheet](#)



## Forward Disc Holder

Designed and manufactured to ensure the correct and safe performance of the forward acting rupture discs manufactured in North Shields, when fitted between flanges. A pre-torqued option is available on request.

Typical sizes	1" - 24"	25 - 600mm
Discs	Safe-Gard, Conventional Domed Disc, Domed Composite, Flat Composite, Two-Way Flat Composite	



Manufactured in the USA  
[View Datasheet](#)



## Insert Holder - FRDI / PRDI / RDI

Designed and manufactured to ensure the correct and safe performance of most of the rupture discs manufactured in the USA. The holder bolts between standard ANSI flanges and fits within the bolt circle.

Typical sizes	1" - 42"	25 - 1,066mm
Discs	FRDI (flat seat) - Use with the FAS, (F)CO and (F)STD PRDI (flat seat) - Use with the PRO+KRGL, PCR, PLR and PSR RDI (30° angular seat) - Use with the STD and CO	



Manufactured in the USA  
[View Datasheet](#)



## Pre-Torqued Insert Holder - FRDI(P) / PRDI(P)

Pre-torqued, self-centering holder design for challenging installations or where misaligned piping is a concern.

Typical sizes	1" - 12"	25 - 300mm
Standard ANSI ratings	150# and 300#	
Holders that can be pre-torqued	Flat Seat Insert Holders - FRDI and PRDI	



Manufactured in the USA  
[View Datasheet](#)



## Booted Holder

A solid PTFE or PFA insert is pressed into the inner diameter of the Insert Holder. This provides protection from aggressive corrosives and offers a cost-effective alternative to exotic metals.

Typical sizes	1" - 8"	25 - 200mm
Holders that can be booted	OPR/OPK Holder Flat Seat Insert Holders - FRDI and PRDI	

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# Holders



Manufactured in the USA



## LKR Holder

Non-torque sensitive rupture disc holder, designed specifically for the LoKr reverse buckling rupture disc. The holder features a tapered seal design that makes installation easier.

Typical sizes	1" - 12"	25 - 300mm
Discs	LoKr	



Manufactured in the USA



## OPR/OPK Holder

Designed to ensure the correct and safe performance of our OPR+/OPK+ rupture discs. The holder bolts between standard ANSI flanges and interfaces with multiple flange ratings.

Typical sizes	1" - 12"	25 - 300mm
Discs	OPR+/OPK+	

[View Datasheet](#)



Manufactured in the UK



## DDA - Double Disc Assembly

This Assembly places two rupture discs in series to provide enhanced environmental protection. If the primary disc is damaged or corrodes, the secondary disc prevents environmental pollution. The intermediate pressure sensor alerts maintenance teams of the need to replace the primary disc.

Typical sizes	From 1"	From 25mm
Discs	The discs may comprise two forward acting discs, two reverse acting discs or a combination of forward and reverse acting discs. We recommend using the DDA with our leading Opti-Gard rupture discs.	



Manufactured in the USA

## POSI/VRDI Holder

The POSI/VRDI holders are the primary holders for the POSIPRO and VAPRO rupture discs.

Typical sizes	3" - 10"	75 - 250mm
Discs	POSIPRO/VAPRO	



Manufactured in the USA



## Bolted Holder - FRDH / PRDH

The Bolted Holder is available with any combination of weld-neck or threaded inlet and outlet connections. Commonly used on skids, railcars and intermodal containers.

Typical sizes	1" - 8"	25 - 200mm
Discs	FRDH (flat seat) - for use with the FAS, CO and STD PRDH (flat seat) - for use with the PRO+KRGL	

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# Holders



Manufactured in the USA



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## Union Holder

Ideal for applications where installation space is limited. Installation time is also reduced as only the union nut is removed to obtain access to the rupture disc.

Typical sizes	1/2", 1", 1 1/2", 2"
Temperature range	100 - 1,000°F
Standard connection	NPT threads



Manufactured in the USA

[View Datasheet](#)

## Threaded Holder

Pre-torqued, self-centering holder design for challenging installations or where misaligned piping is a concern.

Typical size	1/4", 1/2"
Standard connections	1/4" NPT or 1/2" NPT inlet with 1/2" NPT or muffled outlet

# Explosion Panels

- Flat, Domed
- Round, Rectangular, Custom
- Single-skinned and multi-layered
- Specialist vents



## MV-RD

A domed all-metal vent ideal for bag houses, dust collectors and bulk storage units requiring a rectangular vent.

Typical sizes	12" x 12" to 36" x 44"	
Set pressure range	1.5 - 14 psig	0.1 - 0.96 barg
Temperature range	-20°F to 150°F	-28°C to 65°C
Max. operating ratio	80% of marked burst pressure	
Max. performance tolerance	+/- 0.25 psig	

Manufactured in the USA  
[View Datasheet](#)



## MV-RF

A flat all-metal explosion vent. The vent uses a stainless steel controlling membrane (no fluoropolymer), making it ideal for use where product build-up is a concern.

Typical sizes	8" x 8" to 44" x 69"	
Set pressure range	0.2 - 10 psig	0.014 - 0.68 barg
Max. operating ratio	60% of marked burst pressure	
Max. performance tolerance	+/-0.25 psig	

Manufactured in the USA  
[View Datasheet](#)



## MV-CD

A domed metal circular explosion vent designed for use with round ductwork.

Typical sizes	8" - 36"	200 - 900mm
Set pressure range	1.5 - 10 psig	0.1 - 0.68 barg
Max. operating ratio	70% of marked burst pressure	
Max. performance tolerance	+/-0.25 psig	

Manufactured in the USA  
[View Datasheet](#)



## MV-CF

A circular flat metal vent featuring a simple design that is effective for ductwork and demanding applications requiring a circular fitting.

Typical sizes	8" - 42"	200 - 1,066mm
Set pressure range	0.5 - 10 psig	0.03 - 0.68 barg
Max. operating ratio	50% of marked burst pressure	
Max. performance tolerance	+/-0.25 psig	

Manufactured in the USA  
[View Datasheet](#)



## EB Explosion Panels

A full range of explosion vents manufactured at our North Shields facility. The range includes single-skinned, multi-layered, flat and domed designs.

Typical sizes	Custom sizes available	
Set pressure range	Multi-layered: 0.7 - 1.5 psig Single-skinned: 0.7 psig	Multi-layered: 0.05 - 0.1 barg Single-skinned: 0.1 barg
Max. operating ratio	Flat: 60% of minimum burst pressure Domed: 80% of minimum burst pressure	
Max. performance tolerance	+/- 25%	

Manufactured in the UK  
[View Datasheet](#)

*The values and data shown here are for a guide only. Specifications outside of these values may be possible. Please contact your OE representative for more information.*

# Explosion Panels



## Lift-Gard

Designed to protect vertical bucket elevators from explosion damage, Lift-Gard features a robust construction with an integral outer frame that cushions the panel from vibrations.

Typical sizes	Internal dimensions (mm): 305x299 - 1140x655 External dimensions (mm): 385x379 - 1220x735	
Set pressure range	1.5 psig	0.1 barg
Max. operating ratio	50% of minimum burst pressure	
Max. performance tolerance	+/-25%	

Manufactured in the UK  
[View Datasheet](#)



## MV-BE

A heavy-duty explosion panel designed to protect bucket elevators during deflagrations. The robust, integral frame cushions the panel from vibrations.

Typical sizes	12" x 18" to 18" x 36"	
Set pressure range	0.75 - 10 psig	0.05 - 0.68 barg
Temperature range	-40°F to 180°F	-40°C to 82°C
Max. operating ratio	50% of marked burst pressure	
Max. performance tolerance	+/-0.25 psig	

Manufactured in the USA  
[View Datasheet](#)



## GLVF

A lightweight explosion panel designed to protect bucket elevators during deflagrations. The panel features a built-in gasket and a built-in outlet frame.

Typical sizes	Custom sizes available	
Set pressure range	Custom burst pressures available	
Temperature range	-40°F to 180°F	-40°C to 82°C
Max. operating ratio	50% of marked burst pressure	
Max. performance tolerance	+/-0.25 psig	

Manufactured in the USA  
[View Datasheet](#)



## CRVC

A heavy-duty domed explosion panel suited to high-cycling processes and high pressures, with an option for internal insulation for high temperature applications (CRVCi).

Typical sizes	12" x 12" to 44" x 69"	
Set pressure range	1.3 - 10 psig	0.09 - 0.68 barg
Max. operating ratio	70% of marked burst pressure	
Max. performance tolerance	+/-0.25 psig	

Manufactured in the USA  
[View Datasheet](#)



## Thermal Vent

The innovative composite design of this panel reduces heat loss when used in high-temperature applications. The panel may be round or rectangular, and flat or domed.

Typical sizes	Round or rectangular - Custom sizes available	
Set pressure range	1.5 psig	0.1 barg
Max. operating ratio	60% of minimum burst pressure	
Max. performance tolerance	+/-25%	

Manufactured in the UK  
[View Datasheet](#)



# Explosion Panels



Manufactured in the UK  
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## Hygienic Vent

Our hygienic vents feature a smooth, crevice-free design to eliminate residue and prevent bacteria build-up in situ.

Typical sizes	260 x 220mm to 1220 x 735mm	
Set pressure range	1.5 psig	0.1 barg
Temperature range	Specific to panel design	
Max. operating ratio	Specific to panel design	
Max. performance tolerance	+/-5%	



Manufactured from the UK  
[View Datasheet](#)

## FV-SA

Designed for hygienic use, the FV-SA features food-approved materials and a clean finishing process that offers an anti-bacterial barrier to prevent contamination. The panel complies with CE and FDA standards.

Typical sizes	24" x 24" to 40" x 40"	610x610mm to 1020x1020mm
Set pressure range	1.45 - 7 psig	0.1 - 0.5 bar
Temperature range	14°F to 482°F	-10°C to 250°C
Efficiency ratio	80% - 100%	
Max. performance tolerance	+/-15%	



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## FV-C

The rectangular metal vent is curved to a custom radius for direct installation onto cylindrical vessels. Often used in low-pressure applications such as conveyors, silos, and cyclones.

Typical sizes	7" x 19" to 44" x 44"	170 x 470mm to 1130 x 1130mm
Set pressure range	5 - 145 psig	0.34 - 10 barg
Max. temperature range	-328°F to 932°F	-200°C to 500°C
Efficiency ratio	80% - 100%	
Max. performance tolerance	+/- 20%	



Manufactured in the USA  
[View Datasheet](#)

## CRP

The CRP is a lightweight explosion vent designed for use in power applications with electrical cabinets.

Typical sizes	8" x 8" to 44" x 69"	
Set pressure range	0.2 - 10 psig	0.014 - 0.68 barg
Max. operating ratio	50% of marked burst pressure	
Max. performance tolerance	+/- 50%	

## Dual-Gard (panel)

BESS and battery safety innovation: Dual-Gard integrates a breathing membrane with a metal panel or rupture disc or panel to combine pressure equalization with emergency overpressure relief.

Typical sizes	Customizable based on application. Please contact your OE representative for detailed specifications.
Typical burst pressures	
Max. operating ratio	
Max. performance tolerance	

Manufactured in the USA and UK  
[View Technical Information](#)

*The values and data shown here are for a guide only. Specifications outside of these values may be possible. Please contact your OE representative for more information.*

# Flameless Vents

- Safe, accurate flameless venting
- Easy to install
- Easy to inspect and maintain
- Accurate efficiency ratings



Manufactured from the UK  
[View Datasheet](#)

## XPLO-GARD

Xplo-Gard is a rectangular device combining an internal explosion panel with a stainless steel mesh body to relieve overpressure, prevent flame, heat and dust particles from entering the environment, and reduce the risk of a secondary explosion.

Typical sizes	7" x 19" to 44" x 44"	170 x 470mm to 1130 x 1130mm
Standard burst pressure range	1.5 - 4 psi	0.1 - 0.27 bar
Pred max.	33 psi	2.3 bar
Pmax	≤ 10 bar	
Max. performance tolerance	+/-15% of Pstat	



Manufactured from the UK

## XPLO-GARD CURVE

Xplo-Gard CURVE features a curved flange for mounting directly onto cylindrical vessels. Used with the FV-C panel.

Typical sizes	7" x 19" to 44" x 44"	170 x 470mm to 1130 x 1130mm
Standard burst pressure range	1.5 - 4 psi	0.1 - 0.27 bar
Pred max.	33 psi	2.3 bar
Pmax	≤ 10 bar	
Max. performance tolerance	+/-15% of Pstat	



Manufactured from the UK

## XPLO-GARD SANITARY

The vent body is manufactured from 316 Stainless Steel for use in hygienic or damp environments.

Typical sizes	24" x 24" to 40" x 40"	610 x 610mm to 1020 x 1020mm
Standard burst pressure range	1.45 - 7 psi	0.1 - 0.5 bar
Pred max.	33 psi	2.3 bar
Pmax	≤ 10 bar	
Max. performance tolerance	+/-15% of Pstat	





# Accessories

# Accessories

- Safe, accurate flameless venting
- Easy to install
- Easy to inspect and maintain
- Accurate efficiency ratings

RUPTURE DISCS

SENSORS

HOLDERS

EXPLOSION PANELS

FLAMELESS VENTS

ACCESSORIES

RUPTURE DISCS

SENSORS

HOLDERS

EXPLOSION PANELS

FLAMELESS VENTS

ACCESSORIES



Manufactured in the UK



## Test-Tel

Quickly and easily check correct disc and sensor installation with the Test-Tel: A low-cost, portable tool designed to confirm correct installation.

- Low-cost
- Portable
- Simple to use
- Safe to use
- Time-saving
- Intrinsically safe
- ATEX approved



Manufactured in the UK

[View Installation Guide](#)

## Excess Flow Valve / Tel-Tale Gauge

Innovative pressure gauge with an integral 'tell-tale' indicator for use between a rupture disc and safety relief valve or in double disc assemblies. Meets ASME requirements.

- 1/4" or 1/2" connection
- Robust stainless steel construction
- Rapid shut-off function
- Prevents pressure build-up
- Offers essential safety protection
- Pressure gauge sold separately



Manufactured in the UK

[View Installation Guide](#)

## System-Loc

An easy-to-use tool to install rupture disc holders correctly with no need for flange drilling.

- Robust carbon steel design
- Color-coded for different sizes
- Easy to install: Fits into a machined groove on the holder inlet
- Suitable for multiple flange ratings



Manufactured in the USA

[View Datasheet](#)

## Pipe Covers

Shield, save and protect safety relief valve discharge piping and free vented rupture discs from the effects of chemicals, rain, snow, insects and birds.

- Sizes 1" through 54"
- Fits over straight- or angle-cut discharge piping
- Tether retains cover after a relief
- Neon orange offers visual indication of overpressurization



Manufactured in the USA and UK

## Explosion Vent Accessories

Our range of accessories for explosion vents include safety frames, gaskets, temperature adapters and insulation layers

- Safety frames: We customize our Stainless Steel safety frames to fit your OE explosion panels.
- Gaskets: We can supply full gaskets on request for added safety and security.
- Temperature adapters: A useful addition for temperature-sensitive processes.
- Insulation layers: Our engineers can advise on the best type of insulation for your conditions.

*The values and data shown here are for a guide only. Specifications outside of these values may be possible. Please contact your OE representative for more information.*



Manufactured in the USA



## Spacers

Use a spacer to place a sensor downstream of a rupture disc when a separate disc and sensor are required. OE's 316 SS spacers are designed with a standard ferrule connection.

- Available in sizes 1" to 4"
- Standard length matches the most common industry holder sizes; custom lengths are available.
- 20 Ra finish on the inside diameter (32 Ra on the O.D.). Electropolishing available
- Rated up to 1500 psig and 900°F



Manufactured in the USA and UK

[View Technical Information](#)



## Tri-Clamps

Stainless Steel tri-clamps for use in biopharmaceutical processes, and sanitary, hygienic and aseptic conditions.

- **From the USA:** 304 Stainless Steel tri-clamp fitting model 13MHMD. All clamps include a 316 Stainless Steel 3/4" hex nut for use with any standard torque wrench. Available in sizes 1" to 4". High pressure clamps available for special applications.
- **From the UK:** Stainless Steel tri-clamps in a range of sizes, both with and without our re-usable burst detection system Vent-Tel.

# Our Services

## Field Audits

Is your plant compliant with ASME Section VIII, NFPA or CE requirements?

During a site survey, our pressure safety engineers will inspect all the rupture disc installation points and the key data. We then present the results of your surveyed applications in a report. The report will enable you to demonstrate compliance, improve inventory management, and avoid fines for non-compliance. We can survey a single application, several applications, or your entire plant.



LEARN MORE

## Stock Rationalization

Reduce stock holdings by up to a third while reducing long-term costs.

We can use the findings from our site survey to identify opportunities for stock consolidation. By grouping variations in burst temperature, pressure, and construction material, we can offer recommendations on how to reduce the number and type of bursting discs and materials used on-site. Many customers have used this service to reduce stock holdings by up to a third.



LEARN MORE

## Pressure Safety Training

Bring your plant personnel up-to-date with the latest trends in rupture disc technology and plant safety.

We take your safety seriously and go the extra mile to prove it, with safety training packages to support and upskill your team. They are available online or in-person at your facility or our offices. Topics can be tailored to your team's requirements, but will typically cover Rupture Disc and Explosion Panel Technology, Installation & Maintenance, Sizing & Selection, and Product Overviews.



LEARN MORE

## Customized Design & Engineering

A collaborative design approach with our customers at the center.

You are the focus of our design process. From assessment and initial design concept to supplying the finished product, we will work closely with you at all stages. The process we follow is drawn from expert, first-hand experience of working with major organizations. It has been designed and developed to create state-of-the-art products tailored to your application needs.



LEARN MORE

## ASME Flow Testing

In-house testing for rapid product development and quality assurance.

We use our Flow Laboratories in the USA and UK to calculate precise values for burst pressures, Minimum Net Flow Area (MNFA), and KR values for our rupture discs. We follow the ASME Boiler and Pressure Vessel Code (BPVC) standards. We can conduct capacity testing and apply the ASME UD-stamp to a wide range of rupture discs for systems built to ASME pressure vessel codes.



LEARN MORE

## Expedited Orders

Creating and shipping your products quickly to get you back up and running.

We know that working with fluids under pressure can be unpredictable. Unplanned events can cause unexpected downtime. You need to resolve these emergency conditions as quickly and safely as possible. For urgent situations we offer expedited delivery options to keep your business running smoothly. For US-based customers, we offer a 24/7 emergency hotline for immediate support.



LEARN MORE

Protecting life.  
Solutions for a safer, cleaner world.

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